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The claims are now found on a separate sheet.

The addition of Watanabe doesn't solve the problem, as the product of applicant is not intended to be roll wound, but rather fed through continuously. There is a difference between class 1 conductor and a class 2 conductor. Applicant is class 1. f

Respectfully submitted,

Mark C. Jacobs, 24043
Attorney for Applicant(s)
sactopat@aol.com